



### Bitumen 250/300 Specifications:

No.	Analysis	Unit	Limit	Test Method
1	Density@25°C	Kg/m <sup>3</sup>	990-1050	ASTM D70 or D3289
2	Penetration@25°C	Mm/10	200-300	ASTM D5
3	Softening point	° C	31 Min	ASTM D36
4	Ductility@25°C	Cm	100 Min.	ASTM D113
5	Loss on heating	Wt%	1 Max.	ASTM D6
6	Drop in penetration after heating	%	37 Max.	ASTM D5
7	Flash point	° C	177 Min	ASTM D92
8	Solubility in Trichloroethylene	Wt%	99.0 Min	ASTM D2042
9	Spot test		Negative	AASHTO T102
10	Viscosity@60vC	P	200+50	ASTM D2171
11	Viscosity@135 C	CST	80 Min	ASTM D2170
12	Wax conect	%	2 Max	DIN EN 12606-1