



Bitumen20/30 Specifications:

No.	Analysis	Unit	Limit	Test Method
1	Density@25 °C	Kg/m ³	1010-1060	ASTM D70 or D3289
2	Penetration@25 °C	Mm/10	20-30	ASTM D5
3	Softening point	°C	80-90	ASTM D36
4	Ductility@25°C	Cm	3 Min.	ASTM D113
5	Loss on heating	Wt%	0.2 Max	ASTM D6
6	Drop in penetration after heating	%	20 Max	ASTM D5 and D6
7	Flash point	°C	°225 Min	ASTM D92
8	Solubility in Trichloroethylene	Wt%	99.0 Min	ASTM D4
9	Spot test		Negative	